



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C3-19C

Job Sheet 177495



Part No: C3-19C

Job Qty: 1 ea

Part Name: C3 Cage



Part Weight: 0 lbs

Status: Production

Priority: Medium

Job Created: 5/14/18

Job Tracking No:

Due Date: 7/4/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG C3-19C Rev 5 IPP Rev A 18.03.29 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		7/4/18	0.00	0.00	Start Up Large Fab-7		CL
100	Large Fab	1 pcs		7/4/18	0.00	10.00	Large Fab 8		EL
110	QC	1 pcs		7/4/18	0.00	0.00	QC9		CPC
120	QC	1 pcs		7/4/18	0.00	0.00	QC5		CPC
130	Powdercoat	1 pcs		7/4/18	0.00	0.50	Powdercoat6		18-08-09
140	QC	1 pcs		7/4/18	0.00	0.00	QC3		18-08-09
150	Packaging	1 pcs		7/4/18	0.00	0.00	Packaging3-2		GA-AVAIN
160	QC21-SA	1 Ea		7/4/18	0.00	0.00	QC21		21 AUG 10 2018

Part Op 100 - 1-MANUFACTURE AS PER DWG, TACK WELD FOR INSPECTION BY: CPC USE WELDING JIG C3-19C.
Descriptions: 2-Weld as per DWG. ***SEE NOTE 1, ALL HOLES MUST ALIGN***

130 - START TIME: 8:15 AM OVEN TEMPERATURE: 325°F FINISH TIME: 8:45 AM

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-A513-T-0.875W0.120	A513 Seamless Alloy Steel Round Tubing 0.875"dia. x 0.120" Wall	8.7000 ft (8.7 ea)	90-Start up	
C3-18-1	Lifting Plate	2 Ea (2 ea)	Operation	5059686
C3-18-5	Boss	2 Ea (2 ea)	100-Large Fab	5084737
C3-18-6	Bumper Bracket	1 Ea (1 ea)	100-Large Fab	5059402
				2058911

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-A513-T-0.875W0.120	9	127	0
		2	8	0
		2	12	0
		1	12	0

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S100341



Part: C3-19C

Job No: 177495

Serial No/Batch: S100341

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 08/08/18

ifications

uld not be found.

Plex 8/8/18 10:14 AM dart.larocque.eric